

(19)



Europäisches Patentamt
European Patent Office
Office européen des brevets



(11)

EP 0 901 191 A2

(12)

EUROPEAN PATENT APPLICATION

(43) Date of publication:
10.03.1999 Bulletin 1999/10

(51) Int Cl.⁶: **H01R 13/24**(21) Application number: **98307198.6**(22) Date of filing: **07.09.1998**

(84) Designated Contracting States:
**AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU
MC NL PT SE**
Designated Extension States:
AL LT LV MK RO SI

(30) Priority: **08.09.1997 US 58379 P**
01.09.1998 US 145089

(71) Applicant: **Thomas & Betts International, Inc.**
Sparks, Nevada 89431 (US)

(72) Inventors:
• **Strange, Andrew H.**
North Attleboro, Massachusetts 02760 (US)

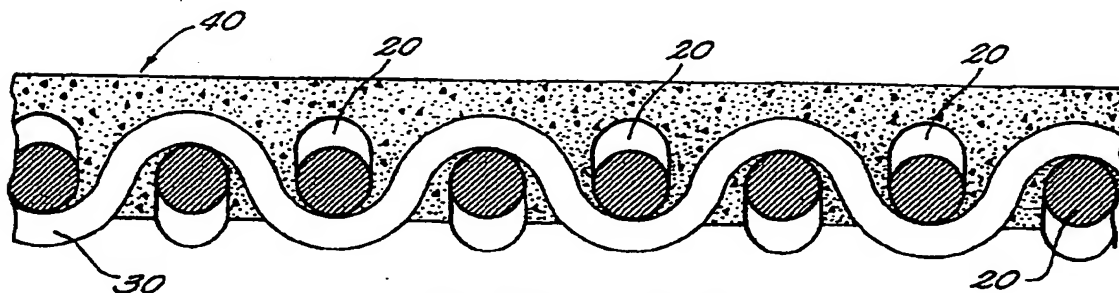
• **Millay, Arthur**
Sellersville, Pennsylvania 18960 (US)
• **Buchoff, Leonard S.**
Huntingdon Valley, Pennsylvania 19006 (US)
• **Macinnes, Steven K.**
Perkasie, Pennsylvania 18944 (US)
• **Rassier, Daniel W.**
Hatboro, Pennsylvania 19040 (US)

(74) Representative: **Howick, Nicholas Keith**
CARPMAELS & RANSFORD
43 Bloomsbury Square
London WC1A 2RA (GB)

(54) Woven mesh interconnect

(57) An electrical interconnect (10) is comprised of a woven mesh in which an array of parallel wires (20) is retained in spaced relation by a transverse array of non-conducting strands (30), the mesh being enclosed or encased within a resilient matrix. The conductive wires are on a close pitch to yield greater current carrying capacity and achieve a lower more stable resistance. With this construction a great number of wires are in contact with each contact pad to yield greater current carrying capacity and corresponding lower resistance. The closer pitch wires also provide greater redundancy of contact points. This structure can be custom configured in as

many layers or in a variety of shapes as is desirable to achieve a given electrical performance. The woven mesh can be wrapped around a shaped substrate to provide electrical connections in a desired shape. The woven mesh interconnect can be integrated as part of a boot, wherein the boot receives an electrical device therein and the woven mesh interconnect provides electrical connection from the device within the boot to outside the boot. The woven mesh interconnect can be layered and shaped to form an interconnect which not only provides electrical interconnection but also provides a biasing force due to the shape of the device.

**FIG. 1B****EP 0 901 191 A2**

THIS PAGE BLANK (USPTO)

Description

BACKGROUND OF THE INVENTION

[0001] The present invention relates generally to conductive elastomers and more particularly to a woven mesh interconnect.

[0002] Conductive elastomers are known in the art. A conductive elastomer typically comprises a non-conductive elastomeric material which has a plurality of conductive particles or flakes disposed therein. In operation, the conductive flakes or particles make an electrical connection between a device such as a packaged integrated circuit and a circuit board having electrically conductive pads or traces when the elastomer is placed between the device and the circuit board. The current carrying capacity of such an elastomer is small due to the resulting high resistance connection provided by the conductive particles of the elastomer. Further, the integrity of the connection varies from device to device since the concentration of conductive particles varies from contact to contact.

[0003] Some other conductive elastomers that are known are formed by encapsulating a plurality of conductive wires within an elastomeric material. These conductive elastomers are limited in the number of wires, the wire pitch and the number of rows of wires that can be used. These conductive elastomers also suffer from electrical and mechanical integrity problems. The wire in these elastomers require inherently high forces to assure electrical connection. Further, these wire elastomer designs exhibit a relatively large permanent deformation upon initial compression or once compressed they do not recover to the approximate initial starting height, which is referred to as compression set.

[0004] It would be desirable to have a flexible conductive elastomer which has a greater current carrying capacity as well as providing lower resistance connections and producing greater integrity of the connections.

BRIEF SUMMARY OF THE INVENTION

[0005] An electrical interconnect is comprised of a woven mesh in which an array of parallel wires is retained in spaced relation by a transverse array of nonconducting strands, the mesh being enclosed or encased within a resilient matrix. The conductive wires are on a close pitch such that a great number of wires are in contact with each contact pad to yield greater current carrying capacity and corresponding lower resistance. The closer pitch wires also provide greater redundancy of contact points. This structure can be custom configured in as many layers or in a variety of shapes as is desirable to achieve a given electrical performance or to suit an intended application. The woven mesh can be wrapped around a shaped substrate to provide electrical connections in a desired shape. The woven mesh interconnect can be integrated as part of a boot, wherein the boot

receives an electrical device therein and the woven mesh interconnect provides electrical connection from the device within the boot to outside the boot. The woven mesh interconnect can be layered and shaped to form an interconnect which not only provides electrical interconnection but also provides a biasing force due to the shape of the device.

BRIEF DESCRIPTION OF THE DRAWINGS

[0006] The invention will become more fully understood from the following detailed description taken in conjunction with the accompanying drawings in which:

Fig. 1A is a front view of an embodiment of a woven mesh interconnect of the present invention;

Fig. 1B is an end view of an embodiment of the woven mesh interconnect;

Fig. 2 is an isometric view of a multilayered sheet of woven mesh interconnect including the woven mesh of Fig. 1A;

Fig. 3A is an isometric view of a second embodiment of a layered woven mesh interconnect;

Fig. 3B is a top view of the layered woven mesh interconnect of Fig. 3A;

Fig. 3C is a view of a section of the woven mesh interconnect of Fig. 3A;

Fig. 4A is a top view of a third embodiment of a multilayered woven mesh interconnect;

Fig. 4B is a side view of the woven mesh interconnect of Fig. 4A;

Fig. 4C is a view of a section of the woven mesh interconnect of Fig. 4A;

Fig. 5A is an isometric view of a fourth embodiment of a woven mesh interconnect;

Fig. 5B is a front view of the woven mesh interconnect of Fig. 5A;

Fig. 5C is a top view of the woven mesh interconnect of Fig. 5A;

Fig. 6A is a top view of a fifth embodiment of a woven mesh interconnect;

Fig. 6B is a front view of the woven mesh interconnect of Fig. 6A;

Fig. 7A is a top view of a sixth embodiment of a woven mesh interconnect;

Fig. 7B is a side view of the woven mesh interconnect of Fig. 7A;

Fig. 7C is a cross-sectional side view of the woven mesh interconnect of Fig. 7A taken along line A;

Fig. 7D is a cross-sectional side view of the woven mesh interconnect of Fig. 7A taken along line B;

Fig. 8A is an isometric view of a seventh embodiment of a woven mesh interconnect; and

Fig. 8B is an end view of the woven mesh interconnect of Fig. 8A.

THIS PAGE BLANK (USPTO)

DETAILED DESCRIPTION OF THE INVENTION

[0007] An electrical interconnect is comprised of a woven mesh in which an array of parallel wires is retained in spaced relation by a transverse array of nonconducting strands, the mesh being enclosed or encased within a resilient matrix. The structures described herein are of non-adhesive construction; that is, the wires are directly imbedded within the elastomeric matrix.

[0008] Referring to Figs. 1A and 1B, a woven mesh 10 is shown. The woven mesh 10 comprises a first array of conductive wires 20 which are generally parallel with each other. The woven mesh further includes a second array of strands 30 which are nonconductive and are generally parallel with each other. The first array of conductive wires is disposed generally transverse with respect to the second array of strands, and are interwoven with the second array of strands. As shown in more detail in Fig. 1B, a single strand from the second array of strands is disposed such that the strand 30 weaves below one conductive wire 20 of the first array of wires, and then weaves above the adjacent wire of the array. The strand thus alternates being disposed above and below adjacent wires of the first array. A next strand of the array also alternates between being disposed above and below adjacent wires, but in an opposite position as an adjacent strand. For example, a first strand may be above a first wire, below a second wire, above a third wire etc., while an adjacent strand would be below the first wire, above the second wire, below the third wire, etc. Likewise, the wires 20 weave below and above the strands 30 and alternate weaving in an opposite position as an adjacent wire. Accordingly, the two arrays are interlaced and interwoven within each other forming the woven mesh. In addition, alternate weaving variations can be used, such as, weaving between every two wires and strands, every three wires and strands, etc. and any combination thereof.

[0009] The wires 20 are comprised of any conductive material and preferably of nickel, and most preferably of gold plated nickel. The strands 30 are comprised of a non-conductive material and preferably of polyester. The densities of wires and strands could be any density that forms a mesh, but most particularly about 300 wires per inch for the first array of wires and approximately 80 strands per inch for the second array of strands. In a preferred embodiment the wires and the strands each have a respective diameter of approximately 0.04 mm.

[0010] The woven mesh interconnect 50 further includes a matrix 40 for maintaining the spaced relation of the array of wires 20 with respect to each other and with respect to the interwoven array of strands 30. The matrix 40 is nonconductive and typically comprises a resilient material such as silicone rubber. In one embodiment, the matrix 40 encloses the woven mesh 10, with the end surfaces of the matrix having the ends of the first array of wires exposed such that an electrical and mechanical interconnect can be provided from a first

end of the woven mesh interconnect 50 to an opposite end of the woven mesh interconnect 50. Two or more rows of mesh 10 can be provided within the same matrix to achieve greater redundancy of contacts.

[0011] In another embodiment of the invention, the woven mesh interconnect 50 provides electrical conduction along an entire side of the elastomeric matrix. For example, the matrix 40, as shown in Fig. 1B allows the wires 20 to protrude through one side of the elastomeric material 40, whereby electrical contact is made along the entire side of the matrix 40 by contacting the protruding portions of the weaving wires 20, which extend through the elastomeric matrix 40. This embodiment is well suited for making 90° connections and where a wrap around connection is desired. In this embodiment, the wires 20 can be exposed at the ends or encased within the elastomeric material.

[0012] Referring now to Fig. 2, a multilayered sheet 100 of woven mesh interconnect is shown. The multilayered sheet 100 includes three layers 51, 52, and 53 of woven mesh interconnect 50. All three layers are oriented similarly in that the array of wires of the woven mesh 10 in each layer is positioned in the same direction. While three layers are shown, it should be appreciated that any number of layers could be utilized. The sheets or webs can then be cut to intended sizes for use. Further, while the layers here are shown aligned such that the array of wires are running in the same direction on each sheet, it should be appreciated that the layers could be alternating in their alignment such that a first layer is oriented with the array of wires running in a first direction and a second layer is oriented with the array of wires running in a transverse direction with respect to the array of wires of the first layer. With such an arrangement, electrical connections are provided from a first horizontal edge of the sheet 100 to a second horizontal edge, and from a first vertical edge to a second vertical edge, while the connections of the vertical edge are isolated from the connections of the horizontal edge.

[0013] Referring now to Figs. 3A-3C, a rectangular shaped woven mesh interconnect 90 is shown. In this embodiment, the woven mesh interconnect comprises a single layer of woven mesh 50, laminated on each side by a nonconductive layer of material 60. In this embodiment, and as shown in Fig. 3B and in greater detail in Fig. 3C, the woven mesh is oriented such that the array of wires 20 extend from a first horizontal or top side 91 to the opposing horizontal or bottom side 92. Further, the woven mesh in this instance comprises two arrays of conductive wires 20 within the same matrix.

[0014] As shown in Figs. 4A-4C, an interconnect 200 is shown in which two separate rows of conductive mesh 220 are used in a sheet, and additional rows may be used to suit particular contact requirements. The conductive wires are on a close pitch to yield greater current carrying capacity and achieve a lower more stable resistance. The closer pitch wires provide greater redun-

THIS PAGE BLANK (USPTO)

dancy of contact points. This structure can be custom configured in as many layers as is desirable to achieve a given electrical performance.

[0015] Referring now to Figs. 5A-5C a further embodiment 300 is shown wherein the woven mesh interconnect 310 is attached to a piece of insulative material 340 such as an elastomeric foam. The woven mesh interconnect in this embodiment has a very thin matrix, such that the resulting woven mesh interconnect is very pliable and acts like a skin wherein it can be layered on the insulative foam or easily deformed into other shapes.

[0016] As shown in Fig. 6A the embodiment 400 comprises a wire mesh interconnect 410 which is wrapped around and bonded to an elastomeric substrate 440. The substrate 440 is comprised of a non-conductive material such as silicone rubber. The silicone rubber matrix of the mesh 410 can be integrally bonded to the substrate 440 to form an essentially integral or unitary rubber core containing an outer wrapping of embedded conductors to provide an interconnect between the opposing edge surfaces. Alternately the mesh 410 can be attached to the substrate at predetermined points, and is thus flexible with respect to the substrate.

[0017] As shown in Figs. 7A-7D, the woven mesh interconnect 550 can be incorporated into a boot 560 or other housing which retains an electrical device 570 such as a microphone. As shown there is a rubber or other elastomeric material boot 560 which includes an opening for retaining a device 570 such as a microphone and having the mesh interconnect 550 for providing electrical interconnection from the device 570 to external circuitry. The elastomeric structure 500 provides a convenient unitary subassembly for easy mounting within a cellular telephone, for example.

[0018] Referring now to Figs. 8A and 8B in a further embodiment 600 the wire mesh 610 can be layered within a generally X-shaped elastomeric structure as shown in the drawing to provide conductive interconnection via the nickel or other metal wires from the outer surface of one lobe of the X-shaped structure to the outer surface of the opposing lobe. For example, the wire mesh 610 can create a conductive interconnection between lobe A and lobe C of the X-shaped structure 600 and a conductive interconnection between lobe B and lobe D of structure 600. The non-conductive resilient or elastomeric material 640, besides filling space between the wires of the conductive wire mesh 610, creates a space through the center of the X-shaped structure 600, which separates the conductive pathways created by the interconnections between lobes A and C and lobes B and D. The resilient or elastomeric material 640 also serves to provide a biasing force against spaced elements being conductively interconnected to provide good contact force. This X-shaped structure 600 can be mechanically "tuned" to eliminate the inherent high-force barrier that is common with many other interconnects which utilize wires for the conductive interconnection. The X-shaped structure 600 serves as a beam spring to distribute the

stresses throughout its cross section and to provide good contact force. This structure 600 does not suffer the compression set or permanent deformation of known interconnects using an elastomeric foam. The beam spring cross section and elliptical contact shape which is provided by the wire ends extending to the contact surfaces at an angle provides efficient contact forces and minimization of mechanical stresses. This structure 600 can withstand higher mechanical cycling with less conductor breakage than known elastomeric interconnects and requires only a very low force in order to make an electrical connection. Furthermore, a wiping contact action can be achieved. Additionally, a dual row, single row, single row 90° or dual row 90° opposed interconnections are possible with the X-shaped structure 600.

[0019] The woven mesh interconnect provides greater current carrying capacity and lower resistance than traditional conductive elastomers. Additionally, the woven mesh interconnect can be formed into a variety of shapes or bonded onto shaped substrates dependent on the particular application.

[0020] Having described preferred embodiments of the invention it will now be apparent to those of ordinary skill in the art that other embodiments incorporating these concepts and various changes, omissions and additions may be made or used. Accordingly, it is submitted that the invention should not be limited to the described embodiments but rather should be limited only by the spirit and scope of the appended claims.

Claims

1. A woven mesh interconnect comprising:

a first array of conductive wires, each wire of said first array having a first end and a second end;
a second array of nonconductive strands, said second array disposed transverse with said first array of wires, said second array of strands maintaining said first array of wires in a spaced relation; and
a resilient matrix enclosing said first array of conductive wires and said second array of nonconductive strands, said resilient matrix having a first side and a second side.

2. The woven mesh interconnect of claim 1 wherein said second array of strands are interwoven about the wires of said first array of wires.

3. The woven mesh interconnect of claim 2 wherein said strands of said second array of strands interweave around every wire of said first array of wires.

4. The woven mesh interconnect of claim 2 wherein

THIS PAGE BLANK (USPTO)

said strands of said second array of strands weave around at least two wires of said first array of wires.

5. The woven mesh interconnect of any one of claims 1 to 4 wherein said first end and said second end of each wire of said first array of wires are not covered by said resilient matrix and are exposed for contact with a mating surface. 5
6. The woven mesh interconnect of any one of claims 1 to 5 wherein portions of said wires of said first array of wires protrude through said first side of said resilient matrix as said wires weave around said strands of said second array of strands. 10
7. The woven mesh interconnect of any one of claims 1 to 6 further comprising a third array of conductive wires, each wire of said third array having a first end and a second end, said third array of wires disposed parallel with said first array of wires, said second array of strands maintaining said third array of wires in a spaced relation, and wherein said matrix also encloses said third array and wherein said first and second ends of each wire of said third array are not covered by said resilient matrix. 15 20 25
8. The woven mesh interconnect of any one of claims 1 to 7 wherein said woven mesh interconnect is fabricated as a sheet of material and wherein said first array of wires extend from a first edge of said sheet to an opposing edge of said sheet. 30
9. The woven mesh interconnect of any one of claims 1 to 8 wherein said first array of conductive wires comprises nickel. 35
10. The woven mesh interconnect of any one of claims 1 to 8 wherein said first array of conductive wires comprise gold-plated material. 40
11. The woven mesh interconnect of any one of claims 1 to 10 wherein said second array of nonconductive strands comprises polyester. 45
12. The woven mesh interconnect of any one of claims 1 to 10 wherein said resilient matrix comprises silicone rubber. 50
13. The woven mesh interconnect of any one of claims 1 to 12 wherein said first array of conductive wires has a density of approximately 300 wires per inch. 55
14. The woven mesh interconnect of any one of claims 1 to 13 wherein said second array of nonconductive strands has a density of approximately 80 strands per inch.
15. The woven mesh interconnect of any one of claims

1 to 14 wherein said wires of said first array of wires have a diameter of approximately 0.04mm.

16. The woven mesh interconnect of any one of claims 1 to 15 wherein said strands of said second array of strands have a diameter of approximately 0.04mm.
17. The woven mesh interconnect of any one of claims 1 to 16 further comprising a substrate, wherein at least a portion of said resilient matrix is bonded to said substrate.
18. A woven mesh interconnect comprising:
 - a first layer comprising:
 - a first array of conductive wires, each wire of said first array of wires having a first end and a second end;
 - a first array of nonconductive strands disposed transverse with said first array of wires, said first array of strands maintaining said first array of wires in a spaced relation; and
 - a first resilient matrix encasing said first array of conductive wires and said first array of nonconductive strands, and wherein said first end and said second end of each wire of said first array of wires are not covered by said first resilient matrix; and
 - a second layer laminated to said first layer, said second layer comprising:
 - a second array of conductive wires, each wire of said second array of wires having a first end and a second end;
 - a second array of nonconductive strands disposed transverse with said second array of wires, said second array of strands maintaining said second array of wires in a spaced relation; and
 - a second resilient matrix encasing said second array of conductive wires and said second array of nonconductive strands, and wherein said first end and said second end of each wire of said second array of wires are not covered by said second resilient matrix.
19. The woven mesh interconnect of claim 18 wherein said first layer is oriented in a similar direction as said second layer.
20. The woven mesh interconnect of claim 18 wherein said first layer is oriented in a transverse direction as said second layer.
21. The woven mesh interconnect of claim 18 wherein said interconnect is formed having a multi-lobe shape, and wherein said first array of wires extend from a first lobe of said multi-lobe shape to a second

THIS PAGE BLANK (USPTO)

lobe of said multi-lobe shape.

22. The woven mesh interconnect of claim 21 wherein
said multi-lobe shape comprises four lobes, each
lobe spaced substantially equidistant apart from an
adjacent lobe. 5
23. The woven mesh interconnect of any one of claims
1 to 22 further comprising a housing, said housing
defining an opening therein, said matrix extending 10
from the opening within said housing, through said
housing and beyond said housing, said matrix dis-
posed within said housing such that said first ends
of said array of wires of said wire mesh are posi- 15
tioned within the opening defined by said housing,
and said second ends of said wires are disposed
outside of said housing, said housing configured to
receive a device within said opening defined by said
housing, and said wire mesh operative to provide 20
electrical communication between a device re-
ceived within said housing and an external device.
24. The woven mesh interconnect of claim 23, wherein
said housing comprises molded rubber. 25

25

30

35

40

45

50

55

THIS PAGE BLANK (USPTO)

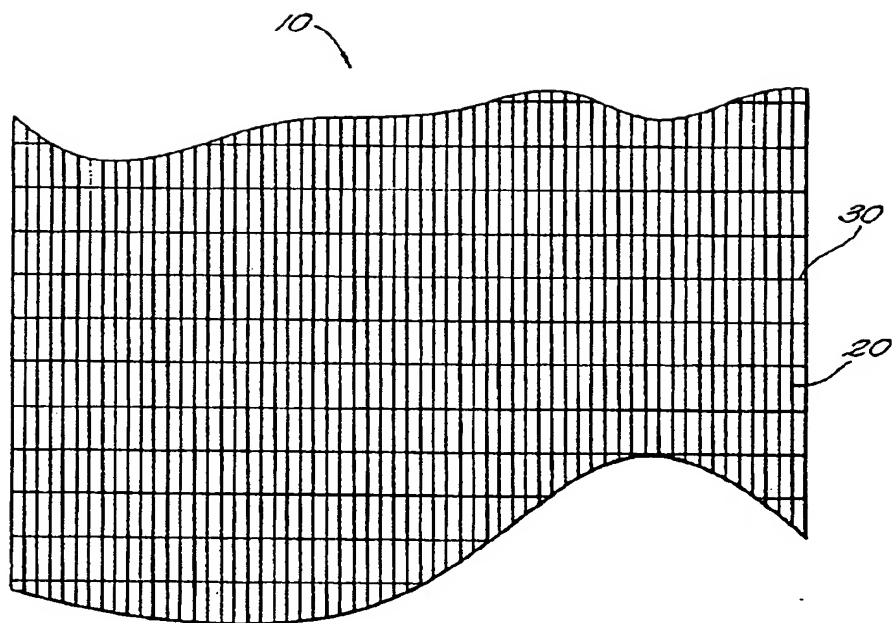


FIG. 1A

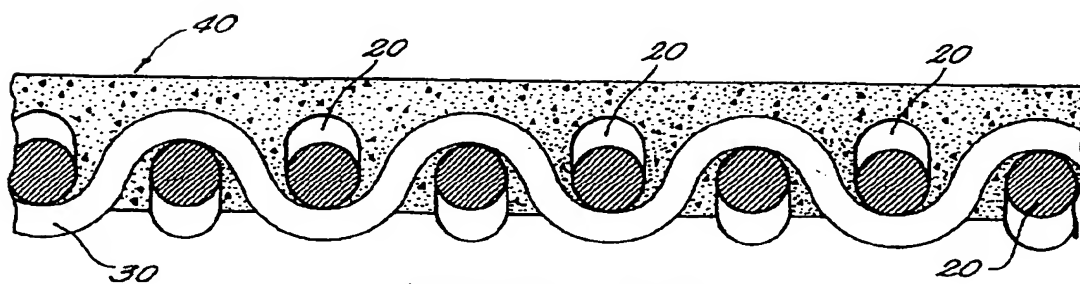


FIG. 1B

THIS PAGE BLANK (USPTO)

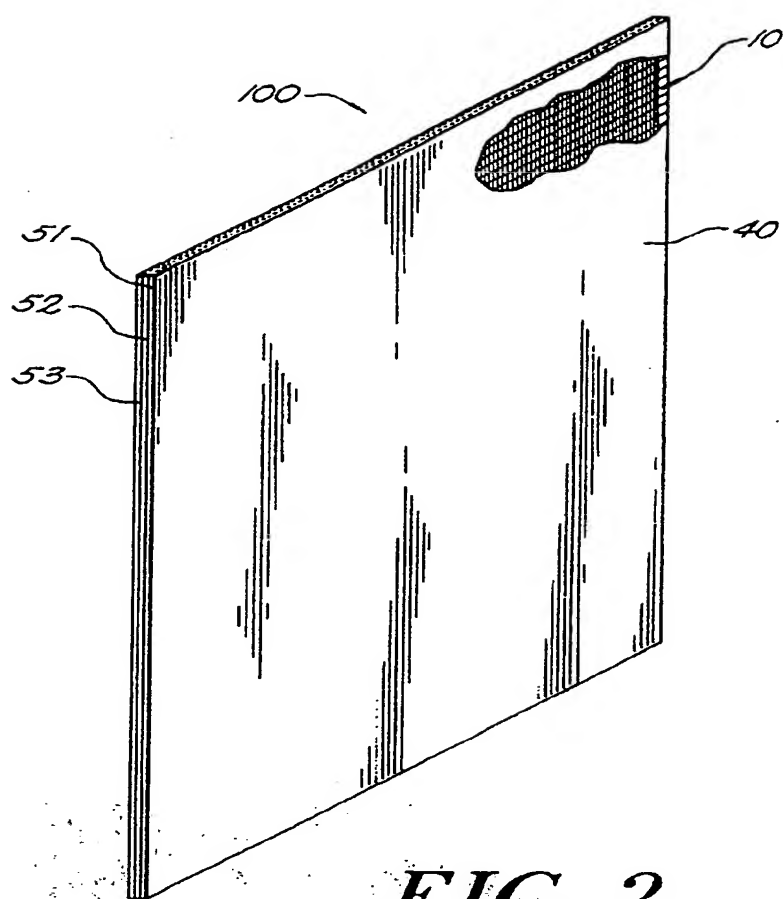
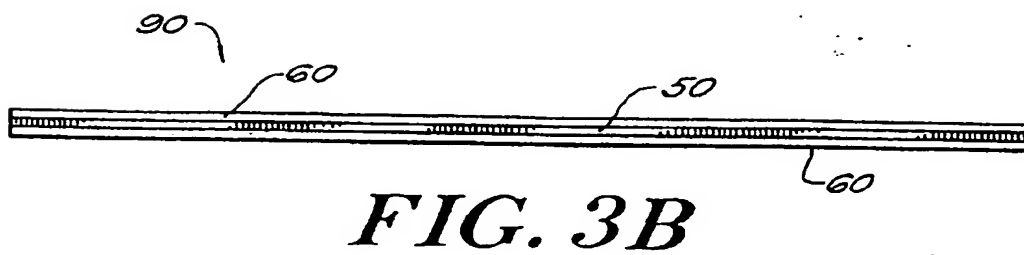
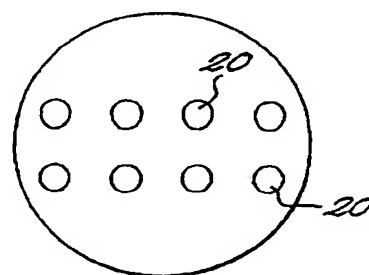
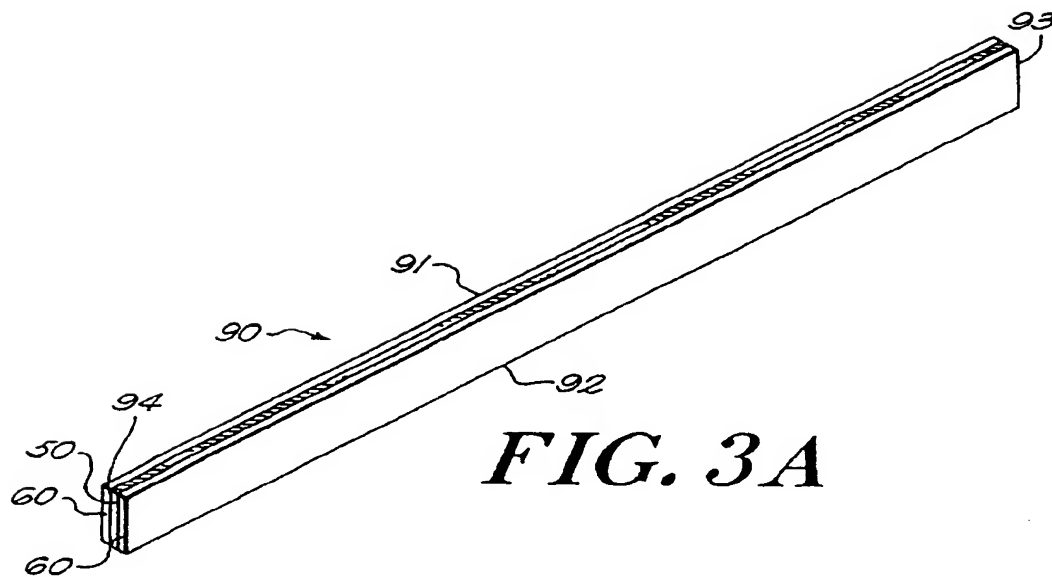
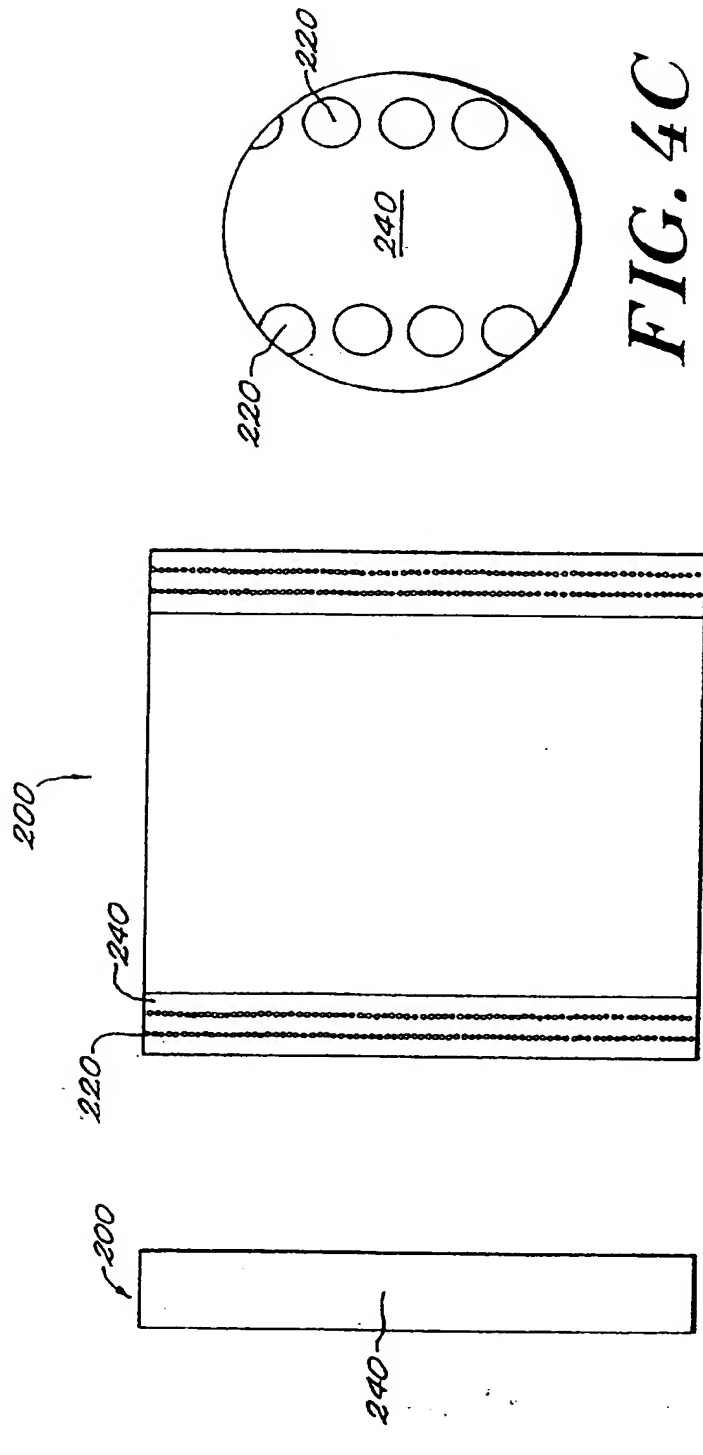


FIG. 2

THIS PAGE BLANK (USPTO)



THIS PAGE BLANK (USPTO)



THIS PAGE BLANK (USPTO)

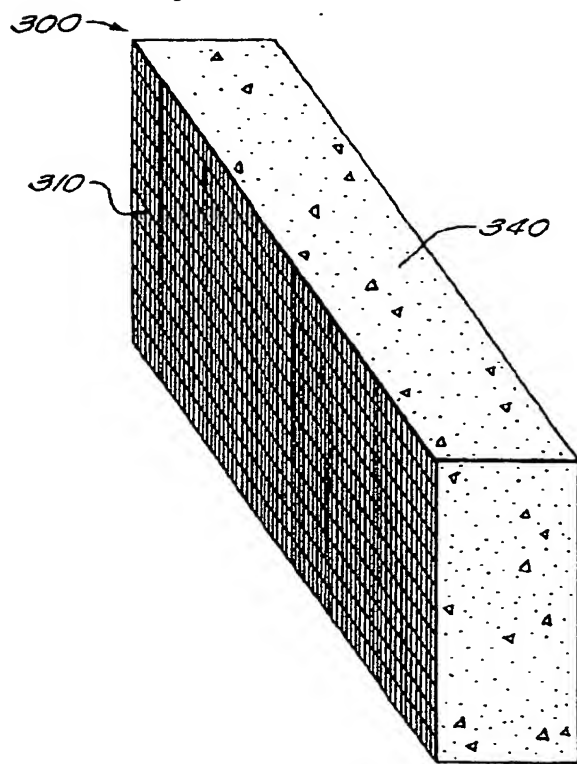


FIG. 5A

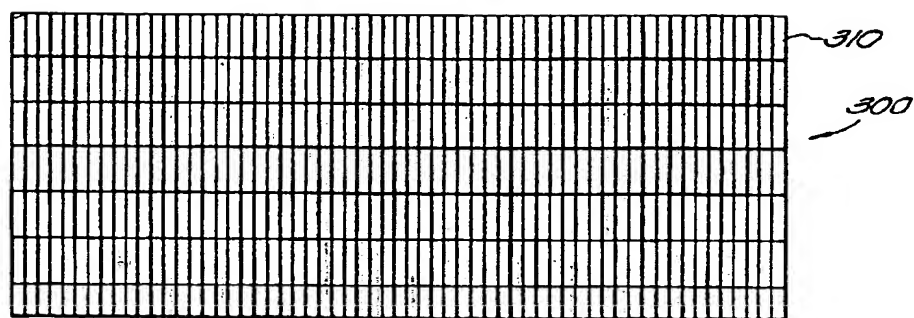


FIG. 5B

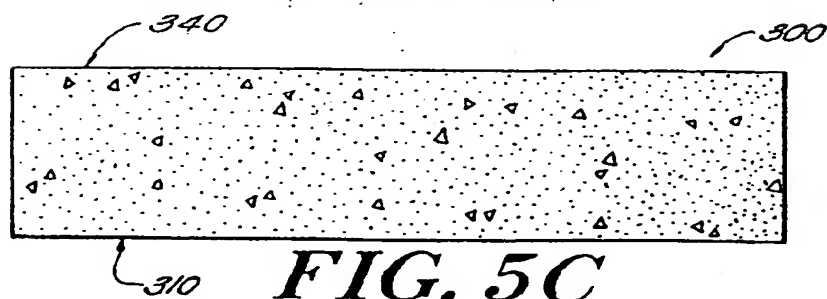


FIG. 5C

THIS PAGE BLANK (USPTO)

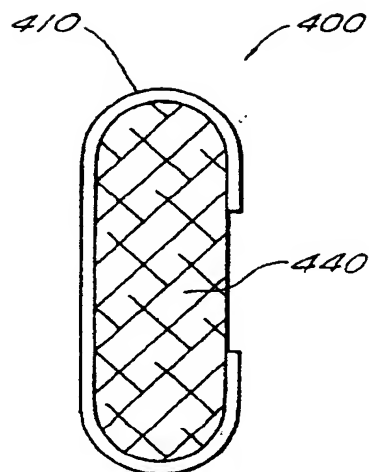


FIG. 6A

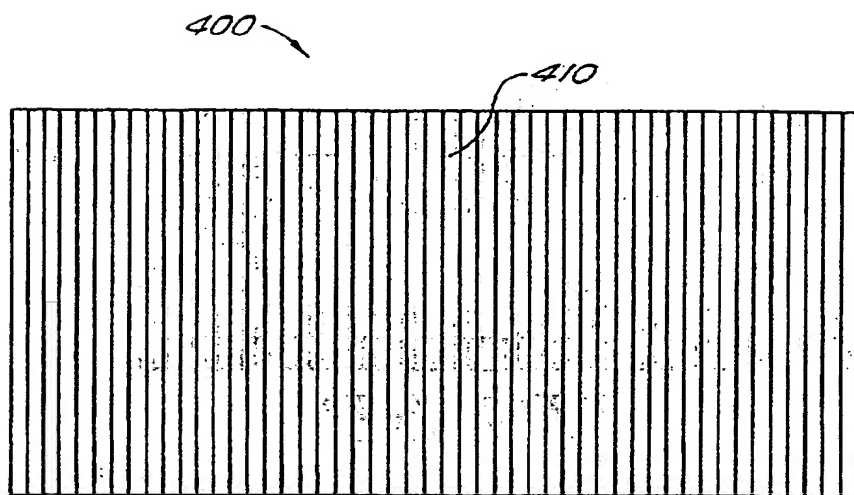


FIG. 6B

THIS PAGE BLANK (USPTO)

FIG. 7A

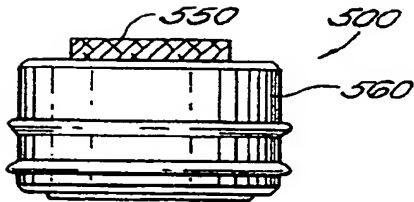
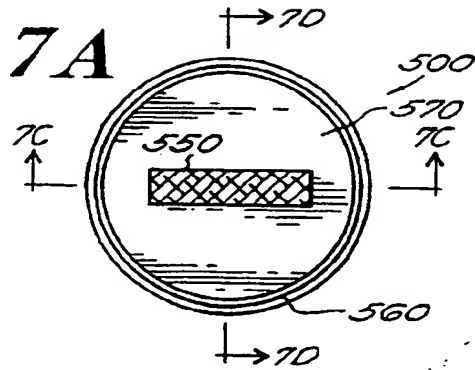


FIG. 7B

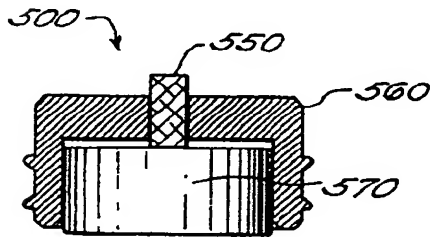


FIG. 7D

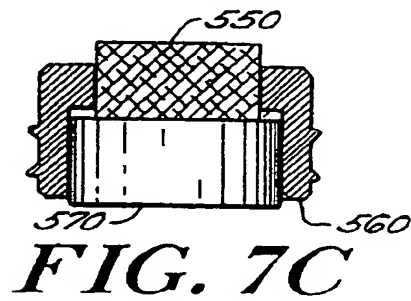


FIG. 7C

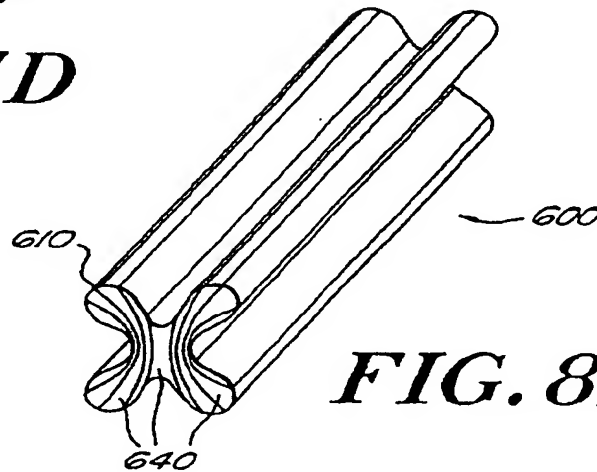


FIG. 8A

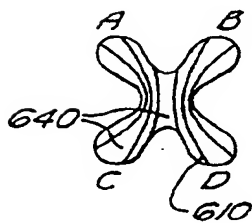


FIG. 8A

THIS PAGE BLANK (USPTO)

THIS PAGE BLANK (USPTO)

(19)



Europäisches Patentamt
European Patent Office
Office européen des brevets



(11)

EP 0 901 191 A3

(12)

EUROPEAN PATENT APPLICATION

(88) Date of publication A3:
25.10.2000 Bulletin 2000/43

(51) Int Cl.7: **H01R 13/24**

(43) Date of publication A2:
10.03.1999 Bulletin 1999/10

(21) Application number: **98307198.6**

(22) Date of filing: **07.09.1998**

(84) Designated Contracting States:
**AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU
MC NL PT SE**
Designated Extension States:
AL LT LV MK RO SI

- Millay, Arthur
Sellersville, Pennsylvania 18960 (US)
- Buchoff, Leonard S.
Huntingdon Valley, Pennsylvania 19006 (US)
- MacInnes, Steven K.
Perkasie, Pennsylvania 18944 (US)
- Rassier, Daniel W.
Hatboro, Pennsylvania 19040 (US)

(30) Priority: **08.09.1997 US 58379 P**
01.09.1998 US 145089

(71) Applicant: **Thomas & Betts International, Inc.**
Sparks, Nevada 89431 (US)

(74) Representative: **Howick, Nicholas Keith**
CARPMAELS & RANSFORD
43 Bloomsbury Square
London WC1A 2RA (GB)

(72) Inventors:
• **Strange, Andrew H.**
North Attleboro, Massachusetts 02760 (US)

(54) **Woven mesh interconnect**

(57) An electrical interconnect (10) is comprised of a woven mesh in which an array of parallel wires (20) is retained in spaced relation by a transverse array of non-conducting strands (30), the mesh being enclosed or encased within a resilient matrix. The conductive wires are on a close pitch to yield greater current carrying capacity and achieve a lower more stable resistance. With this construction a great number of wires are in contact with each contact pad to yield greater current carrying capacity and corresponding lower resistance. The closer pitch wires also provide greater redundancy of contact points. This structure can be custom configured in as

many layers or in a variety of shapes as is desirable to achieve a given electrical performance. The woven mesh can be wrapped around a shaped substrate to provide electrical connections in a desired shape. The woven mesh interconnect can be integrated as part of a boot, wherein the boot receives an electrical device therein and the woven mesh interconnect provides electrical connection from the device within the boot to outside the boot. The woven mesh interconnect can be layered and shaped to form an interconnect which not only provides electrical interconnection but also provides a biasing force due to the shape of the device.

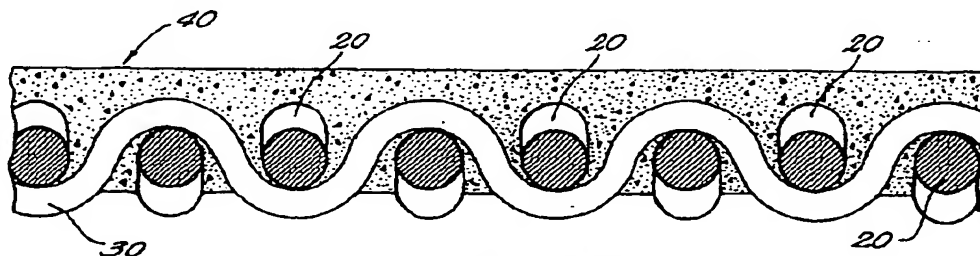


FIG. 1B

EP 0 901 191 A3

THIS PAGE BLANK (USPTO)



European Patent
Office

EUROPEAN SEARCH REPORT

Application Number
EP 98 30 7198

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.CL6)
X	US 5 176 535 A (REDMOND JOHN P ET AL) 5 January 1993 (1993-01-05)	1-3,6, 11-17	H01R13/24
Y	* column 7, line 11 - line 37; figures 12,13 *	5,7-9	
X	US 4 754 546 A (HU EDWARD ET AL) 5 July 1988 (1988-07-05)	18,19, 21,22	
Y	* column 4, line 22 - column 6, line 56; figures 1-4 *	5,7,8	
Y	EP 0 403 112 A (SCHLEGEL CORP) 19 December 1990 (1990-12-19) * page 5, line 27 - page 6, line 27; figure 6 *	9	
Y	DE 30 09 935 A (SHINETSU POLYMER CO) 25 September 1980 (1980-09-25) * page 5, line 16 - page 6, line 18; figure 10 *	21,22	
A	US 5 569 877 A (YUMI HIDEO) 29 October 1996 (1996-10-29)	18,19	TECHNICAL FIELDS SEARCHED (Int.CL6)
Y	* column 7, line 5 - line 40; figures 5A,5B *	21,22	H01R H05K
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 9 August 2000	Examiner Criqui, J-J
CATEGORY OF CITED DOCUMENTS		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document			

EPO FORM 1503 03 82 (P04001)

THIS PAGE BLANK (USPTO)

**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

EP 98 30 7198

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
The members are as contained in the European Patent Office EDP file on
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

09-08-2000

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US 5176535 A	05-01-1993	US 5015197 A	14-05-1991
US 4754546 A	05-07-1988	US 4729166 A	08-03-1988
		AU 597946 B	14-06-1990
		AU 7007787 A	24-09-1987
		CA 1273073 A	21-08-1990
		DE 3787907 D	02-12-1993
		DE 3787907 T	24-03-1994
		DK 135987 A	19-09-1987
		EP 0238410 A	23-09-1987
		FI 871178 A	19-09-1987
		JP 1610221 C	15-07-1991
		JP 2034156 B	01-08-1990
		JP 62290082 A	16-12-1987
		AU 598236 B	21-06-1990
		AU 6924987 A	01-09-1988
		DE 3785619 A	03-06-1993
		DE 3785619 T	23-12-1993
		EP 0254598 A	27-01-1988
		US 4954873 A	04-09-1990
		US 5014161 A	07-05-1991
		US 4778950 A	18-10-1988
EP 0403112 A	19-12-1990	US 5045635 A	03-09-1991
		AU 622847 B	16-04-1992
		AU 5602890 A	20-12-1990
		CA 1319967 A	06-07-1993
		DE 69024707 D	22-02-1996
		DE 69024707 T	23-05-1996
		DK 147490 A	17-12-1990
		JP 3028578 A	06-02-1991
		KR 9612119 B	12-09-1996
		NO 902684 A	17-12-1990
DE 3009935 A	25-09-1980	GB 2047014 A, B	19-11-1980
US 5569877 A	29-10-1996	JP 2690684 B	10-12-1997
		JP 7283574 A	27-10-1995
		DE 19513218 A	19-10-1995
		GB 2288489 A, B	18-10-1995

EPO FORM P0419

For more details about this annex : see Official Journal of the European Patent Office, No. 12/82

THIS PAGE BLANK (USPTO)